

Guidance for the Tailoring of **R&M Engineering Data**

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Outline



- DoD 5000.02 R&M Engineering Policy
- R&M Engineering Design and Test Activities
- R&M Engineering Data
- Why the Need for Tailoring
- RFP Relationships
- Tailoring Guidance
- Example



Policy: DoDI 5000.02



- Engineering activities (The Acquisition Strategy (AS) describes tasks and processes to be stated in the RFP)
 - R&M Allocations, block diagrams and predictions
 - Failure definitions and scoring criteria
 - Failure Mode, Effects and Criticality Analysis (FMECA)
 - Built-in Test (BIT) and maintainability demonstrations
 - Reliability Growth testing at system/subsystem level
 - Failure Reporting, Analysis and Corrective Action System (FRACAS)
- Preliminary RAM-C Report in support of Milestone (MS) A and updated for RFP Decision Point, MS B & C
 - Provides early (Pre-MS A) reliability, availability, maintainability and ownership cost feasibility assessments of alternative concepts
 - o Includes early formulation of maintenance & support concepts
 - Provides an audit trail that documents and supports JCIDS thresholds
 - Ensures correct balance between the sustainment metrics (Availability-KPP, Materiel Reliability-KSA, and Ownership Cost-KSA)
 - Provides early risk reduction by ensuring requirements are valid and feasible

• AS and SEP to specify how the JCIDS sustainment thresholds have been translated into R&M design requirements for use in contract specifications



R&M Engineering Design and Test Activities



Systems Engineering Plan Outline: Describe planning and timing to generate R&M artifacts.

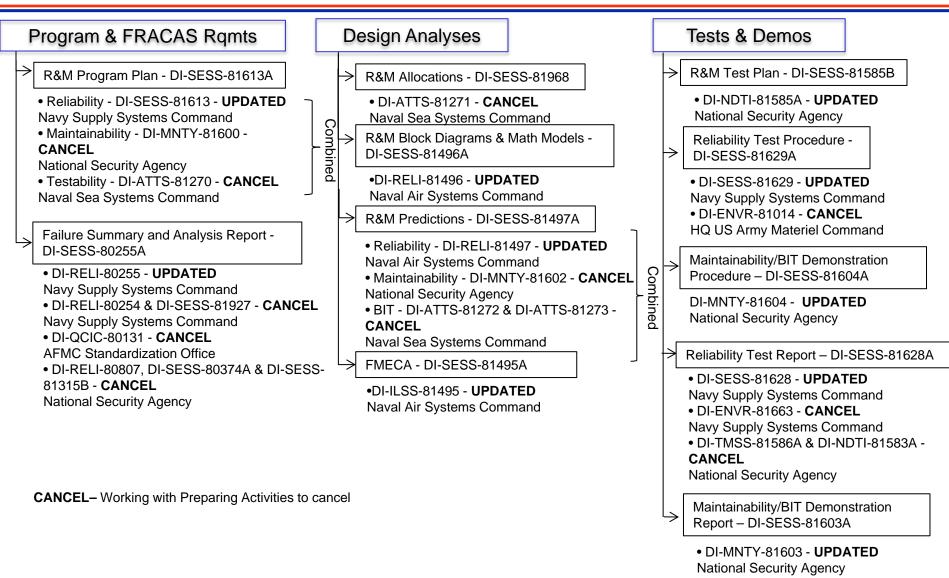
R&M Engineering Activity	Planning and Timing	Expectation: Programs should understand that the content of the R&M
R&M Allocations		artifacts need to be consistent with the level of design knowledge that makes up each technical baseline.
R&M Block Diagrams		
R&M Predictions		R&M Allocations – R&M requirements assigned to individual items to attain desired system level performance. Preliminary allocations are
Failure Definitions and Scoring Criteria		 expected by SFR with final allocations completed by PDR. R&M Block Diagrams – The R&M block diagrams and math models
Failure Mode, Effects, and Criticality Analysis (FMECA)		 prepared to reflect the equipment/system configuration. Preliminary block diagrams are expected by SFR with the final completed by PDR. R&M Predictions – The R&M predictions provide an evaluation of the proposed design or for comparison of alternative designs. Preliminary
Maintainability and Built-in Test Demonstrations		 predictions are expected by PDR with the final by CDR. Failure Definition and Scoring Criteria – Failure definitions and scoring criteria to make assessments of R&M contract requirements.
Reliability Growth Testing at the System and Subsystem Level		 FMECA – Analyses performed to assess the severity of the effects of component/subsystem failures on system performance. Preliminary analyses are expected by PDR with the final by CDR. Maintainability and Built-In Test – Assessment of the quantitative and
Failure Reporting , Analysis, and Corrective Action System (FRACAS)		 qualitative maintainability and Built-In test characteristics of the design. Reliability Growth Testing at the System and Subsystem Level – Reliability testing of development systems to identify failure modes, which if uncorrected could cause the equipment to exhibit unacceptable levels of
Table 4.6-2 R&M Activi	ty Planning and Timing (mandated) (sample)	 reliability performance during operational usage. FRACAS – Engineering activity during development, production, and sustainment to provide management visibility and control for R&M improvement of hardware and associated software by timely and
is accomplished through the useUsed to order data required by		disciplined utilization of failure data to generate and implement effective corrective actions to prevent failure recurrence

Cites a Data Item Description (DID), and is appropriately tailored to meet contract objectives.



Overview of R&M Engineering Data Item Descriptions







R, M & BIT Engineering Activities and Associated DIDs



R&M Engineering Activity	DID Number	DID Title	R	М	BIT
Reliability and Maintainability (R&M) Program	DI-SESS-81613A	Reliability and Maintainability (R&M) Program Plan	х	х	x
Failure Reporting, Analysis, and Corrective Action System (FRACAS)	DI-SESS-80255A	Failure Summary and Analysis Report	x		X*
R&M Allocations	DI-SESS-81968	Reliability and Maintainability (R&M) Allocation Report	х	x	x
R&M Block Diagrams and Math Models	DI-SESS-81496A	Reliability and Maintainability (R&M) Block Diagrams and Mathematical Models Report	x	x	x
R&M Predictions	DI-SESS-81497A	Reliability and Maintainability Predictions Report	х	x	х
Failure Modes, Effects, and Criticality Analysis	DI-SESS-81495A	Failure Modes, Effects, and Criticality Analysis Report	x	x	x
R&M Test Planning	DI-SESS-81585B	R&M Test Plan	х	х	х
Reliability Growth Testing at the System and Subsystem Level	DI-SESS-81629A	Reliability Test Procedure	х		
Reliability Growth Testing at the System and Subsystem Level	DI-SESS-81628A	Reliability Test Report	x		
Maintainability/BIT Demonstrations/Tests	DI-SESS-81603A	Maintainability/BIT Demonstration Test Procedure		х	x
Maintainability/BIT Demonstrations/Tests	DI-SESS-81604A	Maintainability/BIT Demonstration Test Report		х	x

*Data element requires method of detection i.e., BIT

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Timing Guidance for R&M Data Requirements



Data Item Description Name	Initial Submittal	Subsequent Submittal(s)
R&M Program Plan	Proposal	Updates as required
R&M Allocation Report	SRR (Prelim)	PDR (Final)
R&M Block Diagrams and Math Models Report	SRR (Prelim)	PDR (Final)
R&M Predictions Report	PDR (Prelim)	CDR (Final)
FMECA Report	PDR (Prelim)	CDR (Final)
Failure Summary and Analysis Report	Note 1	Note 1
R&M Test Plan	CDR	Update as required
Reliability Test Procedure	Note 2	N/A
Maintainability and BIT Demonstration Procedure	Note 2	N/A
Reliability Test Report	Note 3	N/A
Maintainability and BIT Demonstration Report	Note 3	N/A

Notes:

1. Typically due 30 days after failure. Frequency of subsequent submission (i.e. monthly, quarterly, etc) based on test activity and required control.

2. Submittal 30 days prior to first test readiness review or start of first reliability test or maintainability demonstration.

3. Submittal 30 days after completion of each reliability test or maintainability demonstration.

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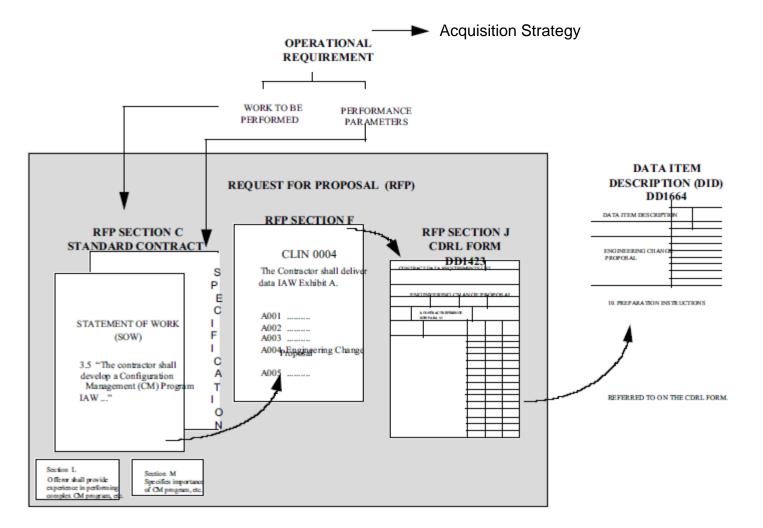




- Separate legacy DIDs for R&M Engineering have been combined to increase efficiencies.
- Observations from peer review of program RFPs indicate DIDs placed on contract could have benefitted from tailoring.
- MIL-STD-963 does not provide detailed guidance for how to tailor R&M Engineering DIDs.
- Tailoring of R&M Engineering DIDs based on program type and program phase is needed to support the development of RFPs.

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RFP Relationships

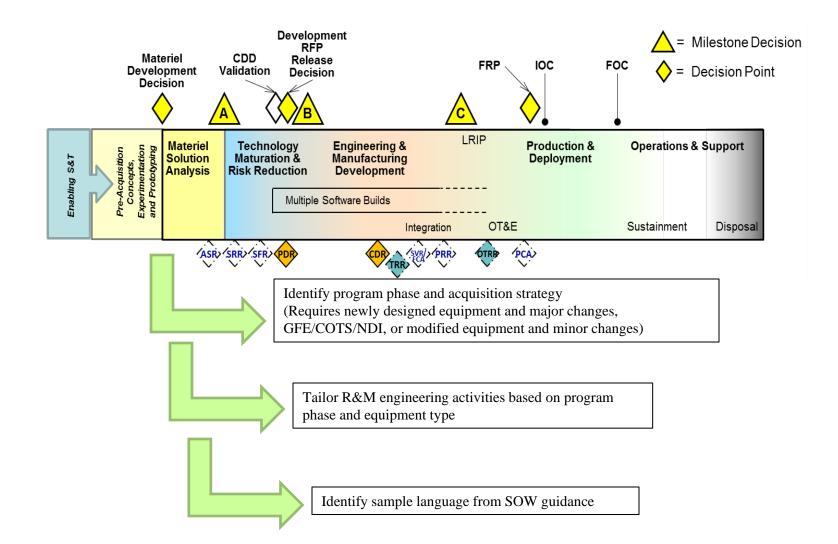


MIL-HDBK-245D Figure 5



Statement Of Work Development









• CDRL DD Form 1423:

- Used to order data required by the Statement of Work (SOW)
- Cites a Data Item Description (DID), and tailors it appropriately to the contract
- Should specify that the contractor's format is acceptable, wherever possible, to avoid unnecessary cost to re-format data

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- The DID is used to describe the SOW-required data format and content
- DIDs are available on ASSIST, http://quicksearch.dla.mil/

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Quick Search (http://quicksearch.dla.mil) Enter search criteria in one or more of three te	xt fields: Document ID, Document Number, Find Term(s). Filter search results by selecting Status or the box and specifying a range of document dates. Click a label for a detailed description and sampl
Document ID:	Document Number: 81613 Status: All
Find Term1,Term2, FSC/Area: Select All	For All Terms In Title or Keywords or Scope Occument Date: 26-Oct-2014 Through 26-Oct-2015
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lf y	ent Services, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5004. ou have any questions, please contact the ASSIST-Heip Desk team at 215-697-6396 (DSN: 442-6396). mation and Section 508 Compliance Information. Questions or comments: <u>ASSIST Feedback</u> .
	ED STATES GOVERNMENT COMPUTER SYSTEM AND SOFTWARE IS PROHIBITED BY PUBLIC LAW 99-474 (THE CAN REGULT IN ADMINISTRATIVE, DISCIPLINARY OR CRIMINAL PROCEEDINGS

- The SOW, and not the DID, must task the contractor to perform work
- If certain elements of data are not needed, the DID should be tailored downward noting deletions in CDRL Block 16



Tailoring Guidance



- DIDs may be Tailored through <u>deletion</u> of content (data) only
 - Review each DID to determine the content that are not needed or applicable to the acquisition
 - No task or activity may be added to a DID.
- Applicable content are documented by reference in Block 16 of CDRL DD Form 1423
- Tailoring makes the DID relevant to the acquisition.
- When removing content, judgment must be exercised to achieve the desired balance among competing program objectives and cost, while ensuring that operational requirements are maintained.



Tailoring Guidance Program Phase and Equipment Type



		Program Phase					Equip	ment Typ	е
Title of R&M DID	DID Number	MSA	TMRR	EMD	P&D	O&S	New Design "Major" Change	Modified "Minor" Change	NDI/ COTS
Reliability and Maintainability (R&M) Program Plan	DI-SESS-81613A	✓	✓	~	~	~	~	~	✓
R&M Allocations Report	DI-SESS-81968	✓	✓	✓			✓	~	√ (1,2)
R&M Block Diagrams and Math Models Report	DI-SESS-81496A	✓	✓	✓			✓	~	✓ (1,2)
Reliability and Maintainability Predictions Report	DI-SESS-81497A		✓	✓			✓	~	✓ (1,2)
Failure Modes, Effects, and Criticality Analysis Report	DI-SESS-81495A		✓	✓			✓	✓ (4)	√ (3)
Failure Summary and Analysis Report (5)	DI-SESS-80255A		~	✓	✓	✓	✓	~	✓
R&M Test Plan	DI-SESS-81585B		✓	~	~		✓		✓
Reliability Test Procedure	DI-SESS-81629A			✓	✓		✓		✓
Reliability Test Report	DI-SESS-81628A			~	~		~		✓
Maintainability/BIT Demonstration Test Report	DI-SESS-81603A			✓	✓		✓		✓ (2)
Maintainability/BIT Demonstration Test Procedure	DI-SESS-81604A			✓	~		✓		✓ (2)

Notes:

- 1. Analysis generally limited to equipment end-item.
- 2. Maintainability generally limited to equipment end-item.
- 3. Applicable to the interfaces of COTS/NDI equipment.
- 4. Applicable to the modified portions and interfaces.
- 5. Supports Failure Reporting, Analysis, and Corrective Action System (FRACAS)



Example



- An RFP is being prepared for a program entering the Technology Maturation and Risk Reduction (TMRR) phase.
- The specification is for a mechanical device that has reliability and maintainability (R&M) requirements, but does not have Built-In-Test (BIT) requirements
- The SOW requires a comprehensive R&M program, and states that the contractor shall prepare and follow an R&M program plan that identifies and describes the planned contractor activities for implementation of the R&M program. (CDRL A001)
 - The data required to describe the R&M program will be delivered using the R&M Program Plan DI-SESS-81613A
 - DI-SESS-81613A includes requirements for BIT







- Tailoring out "BIT" from R&M Program Plan DID: DI-SESS-81613A
- Double Click images to view effect of tailoring out data requirements (See redlines in requirements section)

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Block 16 – used to tailor the DID referenced in Block 4 (and clarify any of the other Blocks)

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of the program		Blk 8: Government comments or approval of technical comment and/or format will be provided within 30 days after receipt of initial submission.								
		Blk 9: A distribution statement is required and will be provided by the government before delivery of the data.								
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	Bik 13: The revised version of the report is due within 30 days after receipt of									
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DID Tailoring for Programs with Only R&M (i.e. no BIT) Requirements



• If a program does not have a requirement for BIT it is tailored out of the applicable DIDs through applying the guidance below

For Reliability and Ma	aintainability Only Programs:	
DID Number	DID Name	Recommended Block 16 Wording to tailor DID for a program that only includes reliability and maintainability:
DI-SESS-81613A	R&M Program Plan	Blk 4: Change paragraph 2.a to read "Organizational chart providing visibility into the resources, management, and organizational structure of those responsible and accountable for the conduct of Reliability and Maintainability tasks."; Blk 4: Paragraphs 2.b, 2.c, and 2.f delete "and BIT"; Blk 4: Paragraph 2.d, 2.g, and 2.k delete "and BIT"; Blk 4: Paragraph 2.j delete "and BIT"
DI-SESS-81968	R&M Allocation Report	Blk 4: Change paragraph 2 to read "Content. The Reliability and Maintainability Allocation Report shall document the methods and results for allocating the reliability and maintainability requirements for each system/subsystem/unit, and shall include:"; Blk 4: Paragraph 2.b delete ", including Built-In-Test (BIT),"; Blk 4: Paragraph 2.e delete "(including BIT)"
DI-SESS-81496A	R&M Block Diagrams and Mathematical Models Report	N/A
DI-SESS-81497A	R&M Predictions Report	N/A
DI-SESS-81495A	FMECA Report	For a program that only requires a FMEA: "Blk 4: Change Paragraph 2 to read "This report shall document the results of the FMEA"
DI-SESS-80255A	Failure Summary and Analysis Report	For a program where a reliability growth is not applicable, such as a Business system, or software intensive MAIS program: "Blk 4: Delete paragraph 2.25"
DI-SESS-81585B	R&M Test Plan	N/A
DI-SESS-81629A	Reliability Test Procedure	None
DI-SESS-81604A	Maintainability and Built In Test Demonstration Procedure	Blk 4: Para 2 delete "and BIT"; Blk 4: Delete paragraphs q and r
DI-SESS-81628A	Reliability Test Report	None
DI-SESS-81603A	Maintainability and Built In Test Demonstration Report	Blk 4: Paragraph 2 delete "and BIT"







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- Guidelines for completing DD Form 1423 are found in DoD 5010.12-M
- Blocks A J, and Blocks 1, 6, 14, and 15 contain specifics based on the contract/program

CONTRACT	Form App OMB No.	Approved Io. 0704-0188								
The public reporting burden for this collection of information is estimated to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Bend comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for information Operations and Reports, 1215 Jefferson Davis Highway, Buite 1204, Arington, VA 22202-4302, and to the Office of Management and Budget, Papervork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Bend completed form to the Government Issuing Contracting Officer for the Contract/PR No. listed in Block E.										
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Completing CDRL DD Form 1423



• Blocks 2 - 5

- Block 2 lists the DID that maps to the R&M activity required by the SOW
- Block 3 lists the DID subtitle, if applicable
- Block 4 lists the DID number
 - o If any DID tailoring is required, it will be notated in Block 16
- Block 5 lists the contract paragraph number that calls out the required data item

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Completing CDRL DD Form 1423



• Blocks 7 – 13

- Block 7 lists the requirement for inspection/acceptance of the data item
- Block 8 lists the requirement for approval of a draft before preparation of the final data item
- Block 9 lists the distribution statement required for the data item
- Block 10 lists the frequency of submission
- Block 11 lists the as-of date of data item, when applicable
- Block 12 lists date of the first submission
- Block 13 lists date of subsequent submissions

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SOW and DID to CDRL



3.19 (U) <u>Reliability, Maintainability (R&M) and Built-In Test (BIT) Program requirements</u> . 3.19.1 (U) <u>General</u> . The contractor shall have an active R&M engineering program during the (Program phase). This program shall be directed towards ensuring R&M is factored into the hardware and software design solution decisions to ensure the system R&M characteristics meet the specification requirements. The contractor shall prepare and follow an R&M program plan that identifies and describes the planned contractor activities for implementation of the R&M program. SOW					DATA ITEM DESCRIPTION Title: RELIABILITY AND MAINTAINABILITY (R&M) PROGRAM PLAN Number: DI-SESS-81613A Approval Date: 201 AMSC Number: N9465 Limitation: N/A DTIC Applicable: Yes GIDEP Applicable: Defense Technical Information Center GIDEP Operations C ATTN: DTIC-RIAC Naval Warfare Asses 8725 John J. Kingman Road, Suite 0944 P. O. Box 8000 Fort Belvoir VA 22060-6218 Corona, CA 91718-8 Preparing Activity: SH/NUWC-NWPT DID			
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